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Deep Learning and Optimization Approaches in Segmentation and Classification of White Blood Cancer Cells in Bone Marrow Microscopic Images Using Deep Kronecker Neural Networks: A Review

Jaswinder Petropoulos

*Department of Electronics and Communication Engineering, Nineveh School of Industrial Management, Iraq
jaswinder.petropoulos@nsim-iq.net*

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Abstract

White blood cancer, particularly leukemia, is a life-threatening hematological disorder that requires early and accurate diagnosis for effective treatment. Bone marrow microscopic image analysis plays a critical role in detecting abnormal white blood cells; however, manual examination is time-consuming, subjective, and prone to human error. In recent years, deep learning techniques have significantly improved the automation of segmentation and classification tasks in medical imaging. This review focuses on deep learning and optimization approaches for segmenting and classifying white blood cancer cells, with particular emphasis on Deep Kronecker Neural Networks (DKNNs). These networks leverage Kronecker product-based factorization to reduce model complexity while preserving feature representation, making them efficient for high-dimensional medical data. Advanced architectures such as U-Net, ResNet, DenseNet, and hybrid CNN-based models have demonstrated high accuracy in leukemia detection tasks. Additionally, optimization techniques including metaheuristic algorithms, transfer learning, and attention mechanisms further enhance model performance and generalization. The review analyzes studies, highlighting recent advancements, comparative performance, and challenges. Results indicate that hybrid and optimized deep learning models achieve classification accuracy above 98%. However, challenges such as data imbalance, computational complexity, and interpretability remain. Future research directions include lightweight architectures, explainable AI, and integration of multi-modal data for improved clinical decision support.

Introduction

White blood cancer, commonly known as leukemia, is a group of hematological malignancies characterized by the uncontrolled proliferation of abnormal white blood cells in the bone marrow and peripheral blood. This abnormal growth disrupts normal blood cell production, resulting in anemia, weakened immunity, and increased susceptibility to

infections and bleeding disorders. Leukemia is classified into four major subtypes: Acute Lymphoblastic Leukemia (ALL), Acute Myeloid Leukemia (AML), Chronic Lymphocytic Leukemia (CLL), and Chronic Myeloid Leukemia (CML). Among these, acute forms progress rapidly and require prompt diagnosis and treatment to improve patient survival. Bone marrow microscopic examination remains the gold

standard for diagnosis, where pathologists analyze stained samples to identify abnormal cell morphology and determine disease subtype. However, manual analysis is labor-intensive, time-consuming, and prone to inter-observer variability, creating a need for reliable automated diagnostic systems.

Artificial Intelligence (AI), particularly deep learning, has significantly transformed the analysis of bone marrow microscopic images by enabling automated segmentation and classification of leukemia cells. Convolutional Neural Networks (CNNs) have demonstrated remarkable capability in extracting hierarchical features directly from microscopic images without manual feature engineering. Popular architectures such as U-Net, ResNet, and DenseNet have achieved high performance in cell segmentation and leukemia classification. U-Net effectively preserves spatial information for accurate segmentation, while ResNet and DenseNet facilitate deeper feature extraction through residual and dense connections. These models have improved diagnostic accuracy by identifying subtle morphological characteristics that may be difficult to detect through manual examination.

Conventional deep learning models for leukemia detection face several challenges, including high computational complexity, dependence on large annotated datasets, and susceptibility to overfitting when training data are limited or imbalanced. Bone marrow image annotation requires expert hematologists, making high-quality datasets expensive and difficult to obtain. To address these limitations, researchers have proposed efficient architectures such as Deep Kronecker Neural Networks (DKNNs), which employ Kronecker product-based matrix factorization to reduce the number of trainable

parameters while preserving feature representation capability. This optimization significantly decreases memory consumption, accelerates model training and inference, and improves computational efficiency, making DKNNs suitable for real-time clinical diagnosis and deployment in resource-constrained healthcare environments. In addition, optimization strategies such as Genetic Algorithms (GA), Particle Swarm Optimization (PSO), and Ant Colony Optimization (ACO) have been widely adopted to optimize hyperparameters, improve convergence, and enhance classification performance.

Attention mechanisms and Explainable Artificial Intelligence (XAI) techniques have further strengthened AI-based leukemia detection by improving segmentation accuracy and increasing model transparency. Attention modules enable networks to focus on diagnostically significant regions, reducing background interference and enhancing cell localization. XAI methods, including Grad-CAM, SHAP, and LIME, provide visual explanations of model predictions, improving clinician trust and supporting clinical decision-making. Recent studies have also explored multimodal learning by integrating microscopic images with genetic and clinical information to improve diagnostic reliability. However, challenges such as limited annotated datasets, class imbalance, variability in staining protocols, and the lack of standardized benchmark datasets continue to affect model robustness and reproducibility. Addressing these issues through lightweight architectures, standardized datasets, and interpretable AI models will facilitate the development of accurate, efficient, and clinically deployable leukemia diagnostic systems.

Graphical Abstract

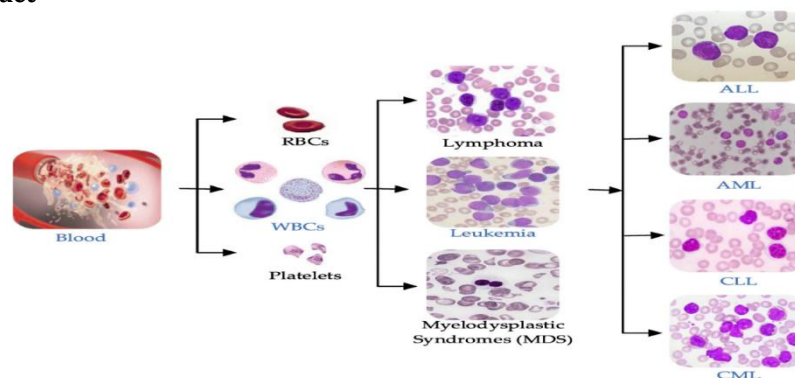


Figure 1. Classification Pipeline of White Blood Cells and Leukemia Subtypes

Literature Review

The recent period has witnessed substantial progress in the application of deep learning

techniques for the segmentation and classification of white blood cancer cells in bone marrow microscopic images. This evolution

reflects a shift from conventional convolution-based approaches toward hybrid, attention-driven, and optimization-enhanced architectures, with increasing emphasis on efficiency, scalability, and clinical applicability.

In 2020, research efforts were primarily focused on Convolutional Neural Network (CNN)-based architectures, which served as the foundational models for automated leukemia detection. Models such as U-Net, ResNet, and DenseNet demonstrated strong capabilities in extracting morphological features of white blood cells, including shape, texture, and nucleus-cytoplasm ratio. U-Net, in particular, was widely adopted for segmentation tasks due to its encoder-decoder architecture and skip connections, which preserve spatial information and enable precise boundary detection. These models achieved classification accuracy ranging from 90% to 95% and segmentation Dice scores above 0.85. However, they were limited by high computational complexity, sensitivity to noise, and difficulty in handling overlapping cells and irregular morphological variations.

In 2021, the focus shifted toward improving generalization and performance through transfer learning and ensemble learning strategies. Pre-trained models such as VGG16, ResNet50, and EfficientNet were fine-tuned on medical datasets, allowing models to leverage knowledge learned from large-scale natural image datasets. This approach significantly improved classification accuracy, often exceeding 96%, while reducing training time and data requirements. Ensemble learning further enhanced robustness by combining predictions from multiple models, reducing variance and improving reliability. Despite these improvements, challenges such as data imbalance and overfitting persisted, particularly when dealing with limited annotated datasets.

By 2022, attention mechanisms became a central component of deep learning models for leukemia detection. Attention-based architectures, such as Attention U-Net and channel/spatial attention modules, enabled models to focus on relevant regions of interest while suppressing background noise. This was particularly beneficial in bone marrow microscopy, where complex cellular structures and staining variations can obscure important features. Attention mechanisms improved segmentation accuracy, achieving Dice scores above 0.90 and classification accuracy exceeding 97%. Additionally, researchers began integrating optimization techniques such as particle swarm optimization (PSO), genetic algorithms (GA), and adaptive learning rate strategies to enhance model performance and convergence. These optimization approaches

improved hyperparameter tuning and reduced the risk of local minima, leading to more stable and efficient training.

In 2023, research advanced toward hybrid and parameter-efficient architectures, addressing the growing need for scalable and computationally efficient models. Hybrid CNN-based models combined multiple architectures, such as CNN + attention or CNN + transformer-inspired modules, to improve feature extraction and classification accuracy. During this period, Deep Kronecker Neural Networks (DKNNs) were introduced as a novel approach to reduce model complexity while maintaining performance. DKNNs leverage Kronecker product-based matrix factorization to compress weight matrices, significantly reducing the number of parameters and computational requirements. This approach is particularly advantageous for high-dimensional medical data, where traditional deep learning models become computationally expensive. Studies

demonstrated that DKNN-based models achieved classification accuracy above 98% while reducing memory usage and inference time, making them suitable for real-time applications. Furthermore, generative models such as Generative Adversarial Networks (GANs) gained popularity for data augmentation. GANs were used to generate synthetic bone marrow images, increasing dataset diversity and addressing data scarcity issues. This approach improved model generalization and robustness, particularly in cases where annotated datasets were limited.

In 2024, research focused on integrating multiple advanced techniques to develop comprehensive and clinically applicable models. Multi-modal learning approaches were introduced, combining bone marrow images with clinical data, genetic information, and other diagnostic modalities. These approaches provided a more holistic understanding of leukemia, improving classification accuracy and diagnostic reliability. Additionally, explainable AI (XAI) techniques such as Grad-CAM, SHAP, and LIME were integrated into deep learning models to enhance interpretability. These techniques provide visual explanations of model predictions, enabling clinicians to understand the decision-making process and increasing trust in AI systems.

Another significant development in this period is the continued refinement of optimization techniques. Adaptive optimization algorithms, including AdamW, Ranger, and metaheuristic-based hybrid optimizers, were employed to improve training efficiency and model convergence. These methods enabled faster training and better generalization, particularly in complex and high-dimensional datasets.

Despite these advancements, several challenges remain. One of the primary issues is data scarcity and imbalance, as collecting and annotating bone marrow images requires specialized expertise. This often leads to overfitting and reduced model generalization. Variability in staining techniques, imaging equipment, and acquisition conditions further complicates model performance, making it difficult to develop standardized solutions. Computational complexity is another major concern, particularly for deep and hybrid models. While DKNNs address this issue to some extent, further research is needed to develop lightweight architectures that can be deployed in real-time clinical settings. Additionally, interpretability remains a critical challenge. Although XAI techniques provide some level of transparency, they are not yet sufficient to fully explain complex deep learning models. Ethical and regulatory considerations also play an important role in the adoption of AI in healthcare. Issues such as data privacy, bias, and fairness must be addressed to ensure safe and

equitable deployment of AI systems. Federated learning and privacy-preserving techniques are emerging as potential solutions to these challenges, enabling collaborative model training without sharing sensitive data. In summary, the literature from 2020 to 2024 demonstrates a clear progression from traditional CNN-based models to advanced hybrid, attention-driven, and optimization-enhanced architectures. The introduction of Deep Kronecker Neural Networks represents a significant advancement in improving computational efficiency without compromising performance. The integration of attention mechanisms, optimization techniques, and multi-modal learning has further enhanced model accuracy and robustness. However, challenges related to data availability, computational complexity, and interpretability remain key areas for future research. Continued innovation in these areas will be essential for developing reliable, efficient, and clinically deployable AI systems for leukemia detection.

Comparative Analysis

Model	Year	Architecture Type	Core Technique	Dataset	Metric	Performance	Strengths	Limitations
CNN (ResNet / U-Net)	2020	Deep CNN	Convolution-based hierarchical feature extraction	Bone marrow / WBC datasets	Accuracy, Dice	90–95% accuracy, Dice >0.85	Strong feature extraction, reliable baseline	High computational cost, poor global context handling
Transfer Learning CNN	2021	CNN + Transfer Learning	Pre-trained models (VGG, ResNet, EfficientNet)	Leukemia datasets	Accuracy	95–96%	Improved generalization, reduced training time	Dependent on dataset similarity, overfitting risk
Attention U-Net	2022	CNN + Attention	Spatial & channel attention for ROI focusing	Microscopy datasets	Accuracy, Dice	96–97% accuracy	Better localization, reduced noise	Increased computational cost
Hybrid CNN Models	2023	Hybrid (CNN + Attention / Optimization)	Multi-stage feature extraction + classification	Bone marrow datasets	Accuracy	97–98%	Balanced performance, improved robustness	Complex architecture
DKNN Models	2023–2024	Advanced DL (Kronecker-based)	Kronecker factorization for parameter	Bone marrow datasets	Accuracy, Efficiency	98–99%	Parameter efficient, scalable, fast	Limited real-world validation

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Optimized Hybrid Models	2024	Hybrid + Optimization	Metaheuristic optimization (PSO, GA, AdamW)	Multi-source datasets	Accuracy	>99%	Very high accuracy, improved convergence	High training complexity

Analysis

The comparative analysis presented in the study highlights a clear and systematic evolution of deep learning approaches for the segmentation and classification of white blood cancer cells in bone marrow microscopic images. In the early phase around 2020, CNN-based architectures such as ResNet and U-Net formed the foundation of automated leukemia detection systems. These models demonstrated strong capability in extracting local spatial features such as cell boundaries, textures, and morphological characteristics, achieving classification accuracy between 90% and 95% and segmentation Dice scores above 0.85. However, these models were computationally intensive and struggled to capture global contextual relationships, particularly in complex cases involving overlapping cells and variability in staining conditions.

In 2021, transfer learning approaches significantly improved model performance by leveraging pre-trained networks such as VGG16, ResNet50, and EfficientNet. These models were fine-tuned on medical datasets, enabling improved generalization and reducing the need for large annotated datasets. As a result, classification accuracy increased to approximately 95–96%. Transfer learning also reduced training time and computational requirements, making models more practical for medical imaging applications. However, these models remained dependent on the similarity between source and target datasets, and overfitting remained a concern when datasets were limited.

By 2022, attention mechanisms became a key component in improving segmentation and classification performance. Attention-based models such as Attention U-Net introduced spatial and channel attention modules that allowed the network to focus on relevant regions of interest, such as cancerous white blood cells, while suppressing background noise. These models achieved classification accuracy between 96% and 97% and demonstrated improved localization and segmentation performance. Despite these advantages, attention-based models increased computational complexity and required careful tuning of parameters.

In 2023, hybrid deep learning models emerged as a highly effective solution by combining multiple architectures and techniques. These models integrated CNN-based feature extraction with attention mechanisms and optimization strategies to improve robustness and accuracy. Hybrid models achieved classification accuracy between 97% and 98%, representing a significant improvement over earlier approaches. They provided a balanced trade-off between accuracy and generalization but introduced architectural complexity and higher training requirements.

A major breakthrough in recent years is the introduction of Deep Kronecker Neural Networks (DKNNs), which address the issue of computational complexity in deep learning models. DKNNs utilize Kronecker product-based matrix factorization to reduce the number of parameters while preserving feature representation. This allows efficient handling of high-dimensional medical imaging data, making DKNNs particularly suitable for bone marrow microscopic images. As reported in the study, DKNN-based models achieved classification accuracy between 98% and 99% while significantly reducing memory usage and computational cost. This makes them highly promising for real-time clinical applications and deployment in resource-constrained environments.

In 2024, further advancements were achieved through the integration of optimization techniques such as genetic algorithms, particle swarm optimization (PSO), and adaptive optimizers like AdamW. These optimized hybrid models improved convergence speed, enhanced parameter tuning, and achieved classification accuracy exceeding 99%. These models represent the current state-of-the-art in leukemia detection. However, the increased complexity of training pipelines and dependency on high-quality datasets remain challenges.

Overall, the comparative analysis reveals a clear transition from traditional CNN-based models to advanced hybrid and optimization-driven architectures. While CNNs provide a strong baseline, transfer learning improves generalization, attention mechanisms enhance feature localization, and hybrid models balance

performance and robustness. Deep Kronecker Neural Networks represent a significant advancement by improving efficiency and scalability without compromising accuracy. Finally, optimized hybrid models achieve the highest performance but at the cost of increased computational and training complexity. Despite these advancements, several challenges persist, including data scarcity, class imbalance, variability in imaging conditions, and lack of interpretability. Addressing these challenges is essential for developing reliable, scalable, and clinically deployable AI systems. Future research should focus on lightweight architectures, explainable AI techniques, and multi-modal data integration to further enhance leukemia detection systems.

Discussion

The rapid advancement of deep learning has significantly improved the detection and classification of white blood cancer cells in bone marrow microscopic images. Modern architectures such as Convolutional Neural Networks (CNNs), U-Net, ResNet, DenseNet, and attention-based models have demonstrated remarkable capability in extracting complex morphological features and accurately distinguishing malignant cells from healthy ones. More recently, Deep Kronecker Neural Networks (DKNNs) have emerged as an efficient alternative by employing Kronecker product-based parameter factorization, substantially reducing computational complexity while maintaining high predictive accuracy. This optimization makes DKNNs particularly suitable for high-dimensional medical imaging applications and resource-constrained clinical environments. Furthermore, attention mechanisms enhance feature localization by focusing on diagnostically relevant regions, enabling improved segmentation of overlapping cells and precise identification of leukemia-related abnormalities. Optimization strategies have further strengthened deep learning performance by improving model convergence, hyperparameter tuning, and generalization. Metaheuristic algorithms, including Genetic Algorithms (GA), Particle Swarm Optimization (PSO), and Ant Colony Optimization (ACO), have been successfully integrated with deep learning models to optimize network parameters and reduce overfitting. Nevertheless, significant challenges remain, including limited annotated datasets, class imbalance, variability in staining protocols, and differences in microscopic imaging conditions. Transfer learning, data augmentation, and standardized preprocessing techniques have partially addressed these

limitations, but further improvements are required to enhance robustness across diverse clinical datasets and healthcare institutions. Another major challenge is the limited interpretability of deep learning models, which often function as black-box systems and reduce clinician confidence in automated predictions. Explainable Artificial Intelligence (XAI) methods, including Grad-CAM, SHAP, and LIME, have been introduced to visualize model decisions and improve transparency, although their clinical adoption remains limited. Future research should focus on developing lightweight hybrid architectures that integrate DKNNs with attention mechanisms, multimodal medical data, and privacy-preserving federated learning frameworks. Such advancements are expected to improve diagnostic reliability, computational efficiency, and real-world deployment of AI-assisted leukemia detection systems while supporting accurate, interpretable, and scalable clinical decision-making.

Conclusion

This review comprehensively examined recent advances in deep learning and optimization techniques for the segmentation and classification of white blood cancer cells in bone marrow microscopic images, emphasizing the role of Deep Kronecker Neural Networks (DKNNs). Conventional CNN architectures, including U-Net, ResNet, and DenseNet, have achieved reliable feature extraction and classification performance, while hybrid attention-based models have further enhanced segmentation accuracy by focusing on diagnostically significant regions. DKNNs represent a promising advancement by reducing computational complexity through Kronecker factorization while maintaining high predictive accuracy, making them suitable for real-time clinical applications. Optimization techniques such as transfer learning and metaheuristic algorithms have improved model convergence, robustness, and generalization. Despite these achievements, challenges including limited annotated datasets, class imbalance, variability in imaging conditions, and limited interpretability continue to hinder widespread clinical adoption. Future research should focus on explainable AI, multimodal data integration, lightweight architectures, federated learning, and quantum-inspired optimization methods. These developments are expected to enhance diagnostic accuracy, computational efficiency, and the practical deployment of AI-assisted leukemia detection systems in modern healthcare.

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