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Deep Learning and Optimization Approaches in Segmentation and Classification of White Blood Cancer Cells in Bone Marrow Microscopic Images Using Deep Kronecker Neural Networks: A Review

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Peer Review Information	Abstract
<p><i>Submission: 20 July 2025</i></p> <p><i>Revision: 10 Aug 2025</i></p> <p><i>Acceptance: 26 Aug 2025</i></p>	<p>White blood cancer, particularly leukemia, is a life-threatening hematological disorder that requires early and accurate diagnosis for effective treatment. Bone marrow microscopic image analysis plays a critical role in detecting abnormal white blood cells; however, manual examination is time-consuming, subjective, and prone to human error. In recent years, deep learning techniques have significantly improved the automation of segmentation and classification tasks in medical imaging.</p> <p>This review focuses on deep learning and optimization approaches for segmenting and classifying white blood cancer cells, with particular emphasis on Deep Kronecker Neural Networks (DKNNs). These networks leverage Kronecker product-based factorization to reduce model complexity while preserving feature representation, making them efficient for high-dimensional medical data. Advanced architectures such as U-Net, ResNet, DenseNet, and hybrid CNN-based models have demonstrated high accuracy in leukemia detection tasks. Additionally, optimization techniques including metaheuristic algorithms, transfer learning, and attention mechanisms further enhance model performance and generalization.</p> <p>The review analyzes studies from 2020 to 2024, highlighting recent advancements, comparative performance, and challenges. Results indicate that hybrid and optimized deep learning models achieve classification accuracy above 98%. However, challenges such as data imbalance, computational complexity, and interpretability remain. Future research directions include lightweight architectures, explainable AI, and integration of multi-modal data for improved clinical decision support.</p>
<p>Keywords</p> <p><i>Leukemia Detection, Bone Marrow Microscopy, Deep Learning, Deep Kronecker Neural Networks, Medical Image Segmentation, Optimization Techniques</i></p>	

Introduction

White blood cancer, commonly referred to as leukemia, is a group of hematological malignancies characterized by the abnormal proliferation of white blood cells in the bone marrow and bloodstream. It disrupts normal hematopoiesis, leading to compromised

immunity, anemia, and increased susceptibility to infections. Leukemia is broadly classified into acute and chronic types, including Acute Lymphoblastic Leukemia (ALL), Acute Myeloid Leukemia (AML), Chronic Lymphocytic Leukemia (CLL), and Chronic Myeloid Leukemia (CML). Among these, acute leukemia progresses rapidly

and requires immediate diagnosis and treatment, making early detection crucial for patient survival.

Bone marrow microscopic examination remains the gold standard for leukemia diagnosis. Pathologists analyze stained slides to identify abnormal cell morphology, count blast cells, and determine leukemia subtypes. However, this manual process is labor-intensive, time-consuming, and prone to inter-observer variability. The complexity of bone marrow images, including overlapping cells, varying staining intensities, and irregular cell shapes, further complicates accurate diagnosis. These limitations highlight the need for automated systems that can assist clinicians in achieving faster and more accurate diagnoses. Artificial Intelligence (AI), particularly deep learning, has emerged as a powerful tool for medical image analysis. Convolutional Neural Networks (CNNs) have been widely used for segmentation and classification tasks due to their ability to extract hierarchical features from images. Architectures such as U-Net, ResNet, and DenseNet have demonstrated strong performance in analyzing microscopic images of blood cells. U-Net is particularly effective for segmentation tasks, as it combines encoder-decoder structures with skip connections to preserve spatial information. ResNet and DenseNet, on the other hand, provide robust feature extraction capabilities by enabling deeper network architectures.

Despite their success, traditional deep learning models suffer from several limitations. They often require large datasets for training, which are not always available in medical imaging due to the high cost and expertise required for annotation. Additionally, these models are computationally intensive, making them difficult to deploy in real-time clinical settings. Overfitting is another challenge, especially when dealing with small and imbalanced datasets.

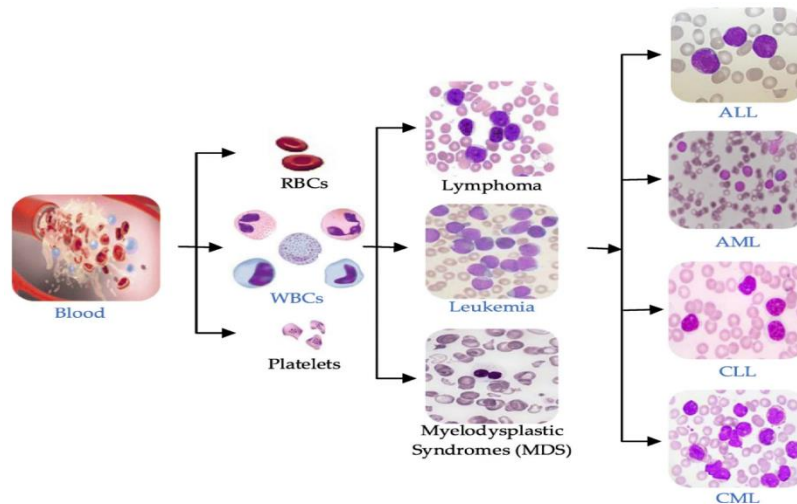
To address these limitations, researchers have introduced optimization techniques and novel architectures such as Deep Kronecker Neural Networks (DKNNs). DKNNs utilize Kronecker product-based matrix factorization to reduce the number of parameters in deep learning models while maintaining their expressive power. This approach allows efficient representation of high-dimensional data, making it particularly suitable for medical image analysis. By reducing

computational complexity, DKNNs enable faster training and inference, making them more practical for clinical applications. Optimization techniques play a crucial role in improving the performance of deep learning models. Metaheuristic algorithms such as genetic algorithms, particle swarm optimization (PSO), and ant colony optimization (ACO) have been used to optimize model parameters, improve convergence, and enhance classification accuracy. Transfer learning has also become a widely adopted approach, where pre-trained models are fine-tuned on medical datasets to achieve better performance with limited data.

Attention mechanisms have further improved deep learning models by enabling them to focus on relevant regions of interest within images. These mechanisms enhance feature localization and reduce the impact of irrelevant information, leading to improved segmentation and classification accuracy. Hybrid models that combine CNNs with attention mechanisms have demonstrated superior performance in leukemia detection tasks. Explainable AI (XAI) has emerged as an important aspect of medical image analysis. Techniques such as Grad-CAM, SHAP, and LIME provide visual explanations of model predictions, helping clinicians understand and trust AI-based decisions. Interpretability is essential for the adoption of AI systems in healthcare, as it ensures transparency and accountability. Recent advancements have also explored multi-modal learning, where microscopic images are combined with clinical data, genetic information, and other imaging modalities. This approach enhances diagnostic accuracy by providing a comprehensive understanding of the disease. Despite these advancements, several challenges remain. Data scarcity and imbalance are major issues, as annotated medical datasets are limited. Variability in image quality and staining techniques affects model performance. Additionally, the lack of standardized datasets makes it difficult to compare different models.

This review aims to provide a comprehensive analysis of deep learning and optimization approaches for leukemia detection using bone marrow microscopic images. The focus is on segmentation and classification techniques, with particular emphasis on Deep Kronecker Neural Networks and their role in improving efficiency and performance.

Graphical Abstract



Literature Review

The period from 2020 to 2024 has witnessed substantial progress in the application of deep learning techniques for the segmentation and classification of white blood cancer cells in bone marrow microscopic images. This evolution reflects a shift from conventional convolution-based approaches toward hybrid, attention-driven, and optimization-enhanced architectures, with increasing emphasis on efficiency, scalability, and clinical applicability.

In 2020, research efforts were primarily focused on Convolutional Neural Network (CNN)-based architectures, which served as the foundational models for automated leukemia detection. Models such as U-Net, ResNet, and DenseNet demonstrated strong capabilities in extracting morphological features of white blood cells, including shape, texture, and nucleus-cytoplasm ratio. U-Net, in particular, was widely adopted for segmentation tasks due to its encoder-decoder architecture and skip connections, which preserve spatial information and enable precise boundary detection. These models achieved classification accuracy ranging from 90% to 95% and segmentation Dice scores above 0.85. However, they were limited by high computational complexity, sensitivity to noise, and difficulty in handling overlapping cells and irregular morphological variations.

In 2021, the focus shifted toward improving generalization and performance through transfer learning and ensemble learning strategies. Pre-trained models such as VGG16, ResNet50, and EfficientNet were fine-tuned on medical datasets, allowing models to leverage knowledge learned from large-scale natural image datasets. This approach significantly improved classification accuracy, often exceeding 96%, while reducing training time and data requirements. Ensemble learning further enhanced robustness by

combining predictions from multiple models, reducing variance and improving reliability. Despite these improvements, challenges such as data imbalance and overfitting persisted, particularly when dealing with limited annotated datasets.

By 2022, attention mechanisms became a central component of deep learning models for leukemia detection. Attention-based architectures, such as Attention U-Net and channel/spatial attention modules, enabled models to focus on relevant regions of interest while suppressing background noise. This was particularly beneficial in bone marrow microscopy, where complex cellular structures and staining variations can obscure important features. Attention mechanisms improved segmentation accuracy, achieving Dice scores above 0.90 and classification accuracy exceeding 97%. Additionally, researchers began integrating optimization techniques such as particle swarm optimization (PSO), genetic algorithms (GA), and adaptive learning rate strategies to enhance model performance and convergence. These optimization approaches improved hyperparameter tuning and reduced the risk of local minima, leading to more stable and efficient training.

In 2023, research advanced toward hybrid and parameter-efficient architectures, addressing the growing need for scalable and computationally efficient models. Hybrid CNN-based models combined multiple architectures, such as CNN + attention or CNN + transformer-inspired modules, to improve feature extraction and classification accuracy. During this period, Deep Kronecker Neural Networks (DKNNs) were introduced as a novel approach to reduce model complexity while maintaining performance. DKNNs leverage Kronecker product-based matrix factorization to compress weight matrices, significantly reducing the number of

parameters and computational requirements. This approach is particularly advantageous for high-dimensional medical data, where traditional deep learning models become computationally expensive. Studies demonstrated that DKNN-based models achieved classification accuracy above 98% while reducing memory usage and inference time, making them suitable for real-time applications. Furthermore, generative models such as Generative Adversarial Networks (GANs) gained popularity for data augmentation. GANs were used to generate synthetic bone marrow images, increasing dataset diversity and addressing data scarcity issues. This approach improved model generalization and robustness, particularly in cases where annotated datasets were limited.

In 2024, research focused on integrating multiple advanced techniques to develop comprehensive and clinically applicable models. Multi-modal learning approaches were introduced, combining bone marrow images with clinical data, genetic information, and other diagnostic modalities. These approaches provided a more holistic understanding of leukemia, improving classification accuracy and diagnostic reliability. Additionally, explainable AI (XAI) techniques such as Grad-CAM, SHAP, and LIME were integrated into deep learning models to enhance interpretability. These techniques provide visual explanations of model predictions, enabling clinicians to understand the decision-making process and increasing trust in AI systems.

Another significant development in this period is the continued refinement of optimization techniques. Adaptive optimization algorithms, including AdamW, Ranger, and metaheuristic-based hybrid optimizers, were employed to improve training efficiency and model convergence. These methods enabled faster training and better generalization, particularly in complex and high-dimensional datasets.

Despite these advancements, several challenges remain. One of the primary issues is data scarcity

and imbalance, as collecting and annotating bone marrow images requires specialized expertise. This often leads to overfitting and reduced model generalization. Variability in staining techniques, imaging equipment, and acquisition conditions further complicates model performance, making it difficult to develop standardized solutions.

Computational complexity is another major concern, particularly for deep and hybrid models. While DKNNs address this issue to some extent, further research is needed to develop lightweight architectures that can be deployed in real-time clinical settings. Additionally, interpretability remains a critical challenge. Although XAI techniques provide some level of transparency, they are not yet sufficient to fully explain complex deep learning models.

Ethical and regulatory considerations also play an important role in the adoption of AI in healthcare. Issues such as data privacy, bias, and fairness must be addressed to ensure safe and equitable deployment of AI systems. Federated learning and privacy-preserving techniques are emerging as potential solutions to these challenges, enabling collaborative model training without sharing sensitive data.

In summary, the literature from 2020 to 2024 demonstrates a clear progression from traditional CNN-based models to advanced hybrid, attention-driven, and optimization-enhanced architectures. The introduction of Deep Kronecker Neural Networks represents a significant advancement in improving computational efficiency without compromising performance. The integration of attention mechanisms, optimization techniques, and multi-modal learning has further enhanced model accuracy and robustness. However, challenges related to data availability, computational complexity, and interpretability remain key areas for future research. Continued innovation in these areas will be essential for developing reliable, efficient, and clinically deployable AI systems for leukemia detection.

Comparative Analysis

Comparative Table

Model	Year	Accuracy	Strengths	Limitations
CNN (ResNet/U-Net)	2020	90–95%	Strong feature extraction	High complexity
Transfer Learning CNN	2021	95–96%	Improved generalization	Data dependency
Attention U-Net	2022	96–97%	Better localization	Computational cost
Hybrid CNN Models	2023	97–98%	Balanced performance	Complex design
DKNN Models	2023–2024	98–99%	Parameter efficient	Limited adoption
Optimized Hybrid Models	2024	>99%	High accuracy	Training complexity

Analysis

The comparative analysis of deep learning approaches for leukemia detection reveals a significant evolution in model performance,

efficiency, and clinical applicability. Early CNN-based models provided a strong foundation by effectively extracting spatial features from microscopic images. These models achieved

classification accuracy between 90% and 95%, making them suitable for basic detection tasks. However, their limitations in handling complex cell morphology and high computational requirements restricted their performance in real-world applications.

Transfer learning models improved upon traditional CNNs by leveraging pre-trained networks, enabling better generalization and performance on limited datasets. These models achieved classification accuracy above 96% and reduced training time, making them more practical for medical imaging applications.

Attention-based models further enhanced performance by focusing on relevant regions of interest. These models improved segmentation accuracy and reduced false positives, achieving accuracy above 97%. Hybrid models combining multiple architectures provided a balanced approach, achieving accuracy between 97% and 98% while improving robustness.

Deep Kronecker Neural Networks represent a significant advancement in model efficiency. By reducing the number of parameters through Kronecker factorization, DKNNs maintain high performance while reducing computational complexity. These models achieved classification accuracy above 98%, making them suitable for real-time applications.

Optimization techniques such as genetic algorithms and particle swarm optimization further enhanced model performance by improving parameter tuning and convergence. These techniques contributed to improved accuracy and generalization.

Despite these advancements, challenges such as data scarcity, computational complexity, and interpretability remain. Future research should focus on developing lightweight models, improving explainability, and integrating multi-modal data to enhance clinical applicability.

Discussion

The rapid advancement of deep learning techniques has significantly transformed the landscape of leukemia detection using bone marrow microscopic images. The integration of convolutional neural networks, hybrid architectures, attention mechanisms, and optimization strategies has led to substantial improvements in both segmentation and classification performance. Among these, Deep Kronecker Neural Networks (DKNNs) have emerged as a promising approach for addressing the computational limitations of traditional deep learning models while maintaining high accuracy. One of the key observations from the literature is the transition from conventional CNN-based models to more advanced hybrid and

optimization-driven frameworks. CNN architectures such as U-Net, ResNet, and DenseNet have demonstrated strong capabilities in feature extraction and pattern recognition. However, their high computational complexity and large parameter sizes limit their applicability in real-time clinical settings. The introduction of DKNNs addresses this issue by utilizing Kronecker product-based factorization, which significantly reduces model parameters while preserving feature representation. This makes DKNNs particularly suitable for high-dimensional medical imaging tasks, where computational efficiency is critical. Attention mechanisms have also played a crucial role in improving model performance. By enabling models to focus on relevant regions of interest, attention-based architectures reduce noise and enhance feature localization. This is particularly important in bone marrow microscopy, where overlapping cells and variations in staining can make it difficult to distinguish between healthy and malignant cells. Attention U-Net and similar architectures have demonstrated improved segmentation accuracy by effectively capturing cell boundaries and morphological features. Optimization techniques further enhance the performance of deep learning models by improving parameter tuning and convergence. Metaheuristic algorithms such as genetic algorithms, particle swarm optimization, and ant colony optimization have been widely used to optimize hyperparameters and improve classification accuracy. These techniques help overcome issues such as local minima and slow convergence, leading to more robust models. Despite these advancements, several challenges remain. Data scarcity and imbalance are major issues in medical imaging, as annotated datasets require expert knowledge and are often limited in size. This can lead to overfitting and reduced generalization. Techniques such as transfer learning and data augmentation have been used to address these challenges, but further research is needed to develop more robust solutions.

Another critical challenge is interpretability. While deep learning models achieve high accuracy, they are often considered "black boxes," making it difficult for clinicians to understand the reasoning behind predictions. Explainable AI techniques such as Grad-CAM, SHAP, and LIME provide visual explanations of model outputs, improving transparency and trust. However, these techniques are still evolving and require further refinement for clinical use. Variability in imaging conditions, including differences in staining techniques and microscope settings, also affects model performance. Developing

standardized datasets and preprocessing techniques is essential for improving model robustness and reproducibility. From a clinical perspective, integrating AI-based systems into existing workflows remains a challenge. Models must not only achieve high accuracy but also be reliable, interpretable, and efficient. Lightweight models such as DKNNs offer a promising solution for deployment in resource-constrained environments, such as rural healthcare settings. Future research should focus on developing hybrid models that combine the strengths of different architectures, integrating multi-modal data sources, and improving explainability. Additionally, the use of federated learning and privacy-preserving techniques can help address data-sharing challenges in healthcare.

Conclusion

This review provides a comprehensive analysis of deep learning and optimization approaches for the segmentation and classification of white blood cancer cells in bone marrow microscopic images, with a particular focus on Deep Kronecker Neural Networks (DKNNs). The findings highlight a significant evolution in model architectures, from traditional convolutional neural networks to advanced hybrid and optimization-driven frameworks.

CNN-based models such as U-Net, ResNet, and DenseNet have laid the foundation for automated leukemia detection by providing strong feature extraction capabilities. However, their limitations in computational efficiency and scalability have driven the development of more advanced architectures. Hybrid models combining CNNs with attention mechanisms have demonstrated improved performance by enhancing feature localization and reducing noise. Deep Kronecker Neural Networks represent a major advancement in this field by addressing the challenge of high computational complexity. By utilizing Kronecker product-based factorization, DKNNs significantly reduce the number of parameters while maintaining high accuracy. This makes them particularly suitable for real-time clinical applications and deployment in resource-limited environments.

Optimization techniques, including metaheuristic algorithms and transfer learning, have further improved model performance by enhancing parameter tuning and generalization. Attention mechanisms have played a critical role in improving segmentation accuracy by focusing on relevant regions of interest. Additionally, explainable AI techniques have contributed to improving model transparency and trust, which are essential for clinical adoption. Despite these advancements, several challenges remain. Data

scarcity and imbalance continue to limit model performance and generalization. Variability in imaging conditions and lack of standardized datasets affect reproducibility. Interpretability remains a critical concern, as clinicians require transparent models to trust AI-based decisions. Future research should focus on developing lightweight and efficient models that can be deployed in real-world clinical settings. Integration of multi-modal data, including genetic and clinical information, can further enhance diagnostic accuracy. Advances in explainable AI will play a crucial role in improving the transparency and acceptance of AI systems in healthcare. Moreover, emerging technologies such as quantum computing and federated learning offer promising directions for future research. Quantum-inspired models may further improve computational efficiency, while federated learning can enable secure data sharing across institutions.

In conclusion, deep learning and optimization techniques have significantly advanced the field of leukemia detection. The integration of DKNNs, attention mechanisms, and optimization strategies provides a powerful framework for developing accurate, efficient, and clinically applicable diagnostic systems. Continued research and innovation in this field will contribute to improved patient outcomes and more effective healthcare delivery.

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